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the work presented here investigates the structural response of cleaned corroded plates, subjected to compressive load in the presence of a locked crack, where the change of mechanical properties as a result of corrosion development and the cleaning process is also accounted for. a finite element model for assessing the compressive strength, considering geometric and material nonlinearities, is developed, and the analysed plates are compared with the available experimental data. an experimental design plan is generated using the design of experiments techniques, which quantifies the influence of the governing variables and their interactions with respect to the plates ultimate compressive strength. with a limited number of observations, the most significant effects are identified. the corrosion degradation is revealed to be the most crucial effect leading to an effective strength reduction. it was found that, in the case of a corroded plate with a locked crack subjected to a compressive load, the most severe case is when the crack is transversely oriented. the strength reduction is slightly lower than when the corrosion degradation and the presence of a crack are considered to be a simple summation of these two effects but acting separately. the outcome of the analysis is the development of several empirical formulations that allow a fast estimation of the ultimate strength of a corroded plate, subjected to compressive load in the presence of a locked crack, accounting for different cleaning. in this paper, we present the experimental design study of thin steel plates made of different grades of stainless steels and the development of a quality prediction model to estimate the ultimate strength of such plates. the design of experiments approach is employed to investigate the effect of four factors affecting the ultimate tensile strength of the plates: the grade of steel, steel thickness, the presence of an internal crack and the cleaning process.



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